



Sintering programme

For ZENOSTAR Zr Translucent and ZENOTEK Zr Bridge (white)

for all restorations

	Temperature 1 °C	Temperature 2 °C	Ramp up Rate °C / hour	Holding time hour
Ramp up phase	20	900	600	
Holding phase	900	900	0	0,5
Ramp up phase	900	1450	200	
Holding phase	1450	1450	0	2
Cooling phase	1450	900	600	
Cooling phase	900	20	500	

Please note:

- Dry completely at 80°C
- To be sintered without sinter bowl